7900 SERIES
SINGLE & MULTI-GAS INDUSTRIAL PROCESS GAS ANALYZERS

APPLICATIONS
For continuous monitoring of any combination of gases such as oxygen (O₂), methane (CH₄), carbon dioxide (CO₂), carbon monoxide (CO), and hydrogen (H₂) for industrial processes including heat treating atmospheres.

FEATURES
• Sensitive infra-red detectors for CO, CO₂, and CH₄
• Thermal conductivity detector for H₂
• Long life (4-5 years) electrochemical oxygen sensor; both PPM and % ranges available
• Sensors/detectors temperature-controlled or compensated for maximum stability
• Bright digital display for each gas
• Built-in sample pump or pressure regulator
• Easy to maintain modular layout

OPTIONS
• Dielectric ceramic sensor for standard or low range dew point
• Hi/Low gas, low flow, and diagnostic alarms available
• Isolated analog, RS232, RS485, MODBUS®, and Ethernet outputs available
• Sample conditioning systems available for removal of moisture, acidic gas, and dust
• Cabinet purge system available for use in hazardous areas
• Automatic calibration with touch screen LCD display
• Cabinet coolers / heaters can be fitted to most models
• Heated filters and high temperature probes

CALIBRATION
• Ambient air for O₂ span and to zero all other gases
• Analyzed calibration gas with representative concentrations for span off all other gases

NOVA ANALYTICAL SYSTEMS
www.nova-gas.com
**DESCRIPTION**

The Nova 7900 Series Heat Treat Analyzer System utilizes high stability infrared detectors for the simultaneous measurement of CO, CO₂, and CH₄. In addition, the analyzer can also be supplied with a non-consumable, long life thermal conductivity cell for H₂ that is compensated for the interference effects of CO, CO₂, and CH₄. This ensures that H₂ will always read correctly regardless of the background gas composition. A long-life electrochemical sensor is used for PPM or % O₂ analysis. Sensors are temperature-controlled or temperature-compensated for maximum stability. All detected gases have a separate digital readout and linear recorder output. Various versions available for either exothermic or endothermic atmosphere gases, or for other industrial process gases. Calculations can be displayed such as gas ratios and heating value of flammable gases.

**ENCLOSURES**

Three types of enclosures are available. All tubing connections are 1/4” SS FPT.

- 7900N4 - Wall mounted NEMA4 (IP65) enclosure rating
- 7900N4X - Wall mounted corrosion-resistant NEMA4X (IP65) enclosure rating
- 7900RM - 19” (483mm) rack mounted, on sliding rails

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Description</th>
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<tbody>
<tr>
<td><strong>Method of Detection:</strong></td>
<td>NDIR infrared detector for CO, CO₂, &amp; CH₄; thermal conductivity cell for H₂; Long life electrochemical sensor for O₂</td>
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<td><strong>Ranges Available:</strong></td>
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<td>(Other gas ranges may also be available)</td>
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<tr>
<td>0 - 2,000 PPM to 0 - 25.0% O₂</td>
<td>0 - 1.00%, 0 - 50.0% CH₄</td>
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<tr>
<td>0 - 1.00%, 0 - 30.0% CO</td>
<td>0 - 2.0%, 0 - 50.0% H₂</td>
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<tr>
<td>0 - 1.00%, 0 - 50.0% CO₂</td>
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<tr>
<td><strong>Resolution:</strong></td>
<td>0.1%, 1 PPM</td>
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<tr>
<td><strong>Accuracy and Repeatability:</strong></td>
<td>± 1% of full scale on all gases</td>
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<td><strong>Drift:</strong></td>
<td>Less than 2% of full-scale per month</td>
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<tr>
<td><strong>Response Time (T-90):</strong></td>
<td>20-30 seconds to 90% step change</td>
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<tr>
<td><strong>Ambient Temperature Range:</strong></td>
<td>32-122°F (0-50°C). Lower temperatures -5°F (-20°C) with Cold Weather Package.</td>
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<tr>
<td><strong>Linearity:</strong></td>
<td>± 1% of full scale</td>
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<td><strong>Size and Weight:</strong></td>
<td>Physical data will vary depending on model and enclosure required</td>
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<tr>
<td><strong>Power:</strong></td>
<td>115VAC 60Hz (220VAC 50Hz available)</td>
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<tr>
<td><strong>Output Options:</strong></td>
<td>4-20mA into 500 ohms non-isolated standard</td>
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<td></td>
<td>Isolated 4-20mA, RS232, RS485, MODBUS®, Ethernet outputs optional</td>
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<tr>
<td><strong>Alarms:</strong></td>
<td>High and/or low alarm contacts available, relay contacts SPDT 5A @ 220VAC rating. Low flow alarm optional</td>
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Nova reserves the right to specification changes which may occur with advances in design without prior notice.

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